



U.S. DEPARTMENT OF
ENERGY

Nuclear Energy

Advanced Methods for Manufacturing

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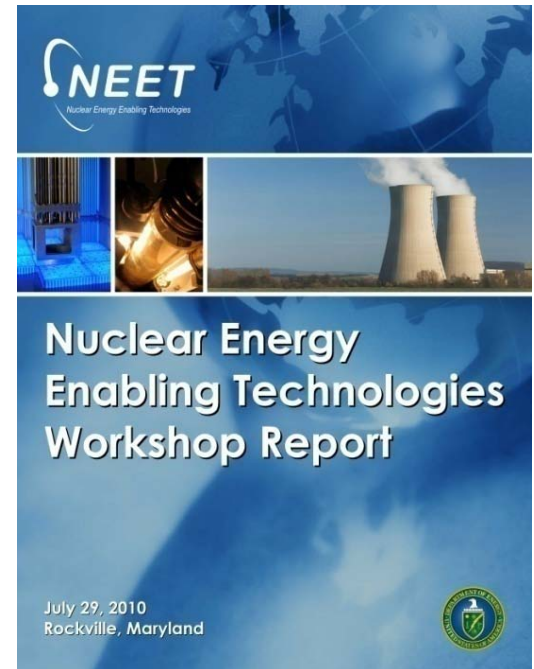
AMM Vision and Goals

■ Vision

- To improve the methods by which nuclear equipment, components, and plants are manufactured, fabricated, and assembled by utilizing practices found in industries such as oil, aircraft, and shipbuilding

■ Goal

- To reduce cost and schedule for new nuclear plant construction
- To make fabrication of nuclear power plant (NPP) components faster, cheaper and more reliable





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Technical Focus Areas

- **Factory and Field Fabrication Techniques**
- **Assembly and Material Innovation to Enhance Modular Building Techniques**
- **Advances in Modular Construction**





Field and Factory Fabrication Techniques

- **Strength assistance tooling for factory and field workers**
 - Flexibility of the human body but increased strength and mobility

- **Advanced fabrication machines for rebar mat development and placement**
 - Take input from design information generated during design/engineering tasks
 - Be used to position assemblies in either modules or in the proper locations during field assembly

- **Heavy lift and load leveling equipment**
 - Use input from the design engineering packages
 - Create optimum movement in a shop or field environment



Assembly and Material Innovation to Enhance Modular Building Techniques

■ Advances in high strength concrete and rebar

- High strength rebar, new rebar materials and new types of reinforcement systems to improve quality and reduce construction time

■ Inspection Equipment

- Techniques and sensors for quality assurance
 - i.e. looking for voids in concrete placement

■ Pre-assembled rebar systems

- Field equipment and processes for heading, swaging and splicing rebar to improve quality and speed of reinforced concrete placement



Advances in Modular Construction

■ Improved design codes

- Steel-concrete composite design codes need to consider the underground environment
 - Soil structure interactions
 - Seismic base isolation
 - Coatings to protect the structures

■ Improved methods for transport and delivery

- The size of modules is limited more by transportation capacity than factory size

■ Advancements in integrated prefabrication

- Cable splices
- Containment penetrations



Summary of Expectations

- The technologies developed will **increase the reliability** of nuclear power plants while **decreasing the cost** of fabrication and construction
- The development of products and components will be able to **gain acceptance** by the appropriate regulatory or standard-setting bodies
- Specific products should be **licensed** for commercial nuclear plant deployment