



U.S. DEPARTMENT OF
ENERGY

Nuclear Energy

**Nuclear Energy University Programs (NEUP)
Fiscal Year (FY) 2013 Annual Planning Webinar**

**Space and Defense Power Systems
RC-7: Radioisotope Power Systems Applied R&D**

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August 2012



Space and Defense Power Systems Program

■ Space Nuclear Power Systems Program Goals

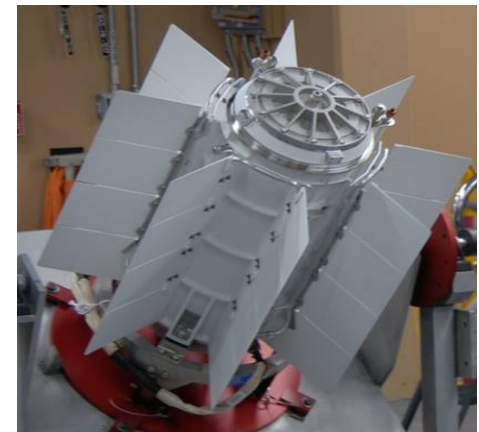
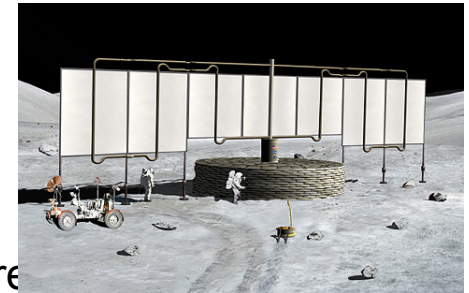
- Design, develop, build and deliver radioisotope power systems for space exploration and national security applications
- Support research, development and design of fission power systems for space exploration and national security needs

■ Benefits

- Enable customer missions in locations and environments where other power systems such as chemical batteries and solar power systems do not work
- Directly support NASA missions to explore the moon, mars, outer planets and beyond

■ Key R&D Areas:

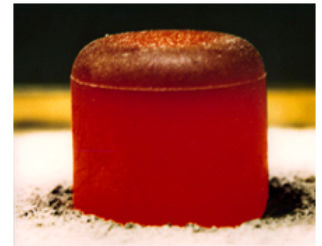
- Develop materials for use in the extreme environments of space applications
- Improve the efficiency of thermoelectric couples





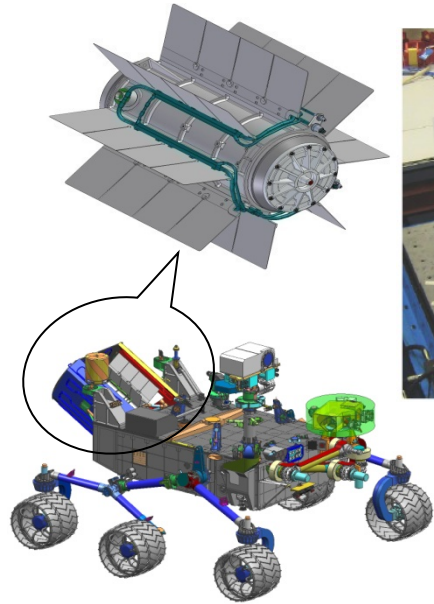
Space and Defense Power Systems Program Overview

- Provides nuclear power sources for space science and exploration missions and national security applications for which solar energy or other power sources are inadequate
- Maintains the capabilities to produce and deliver plutonium-238 fueled radioisotope power systems
- Reports to the Deputy Assistant Secretary for Nuclear Reactor Technologies within the Office of Nuclear Energy
- Works cooperatively with NASA to provide radioisotope power systems for use in space
- The infrastructure is comprised of capabilities and facilities at several national laboratories. DOE awards system integrator contracts to the private sector for specific power systems





Current Projects

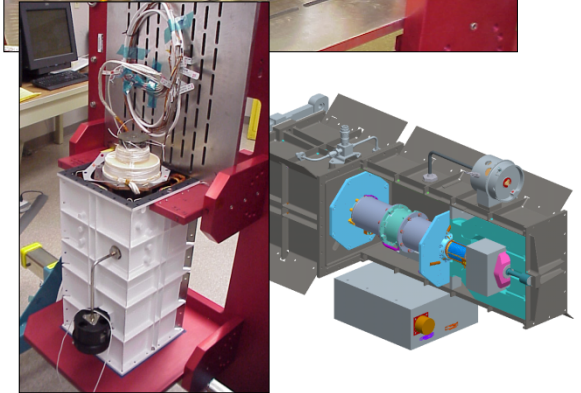
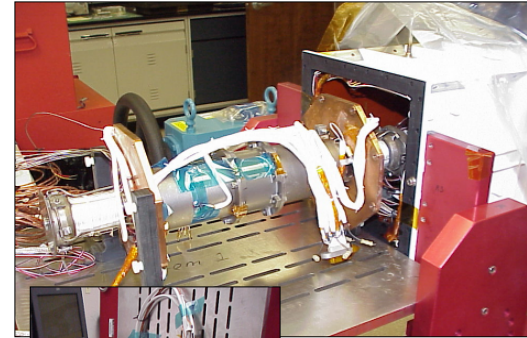


Mars Science Laboratory



Multi-Mission Radioisotope Thermoelectric Generator (MMRTG) for NASA

proven performance, but low conversion efficiency (5-7%)



Advanced Stirling Radioisotope Generator (ASRG) for NASA

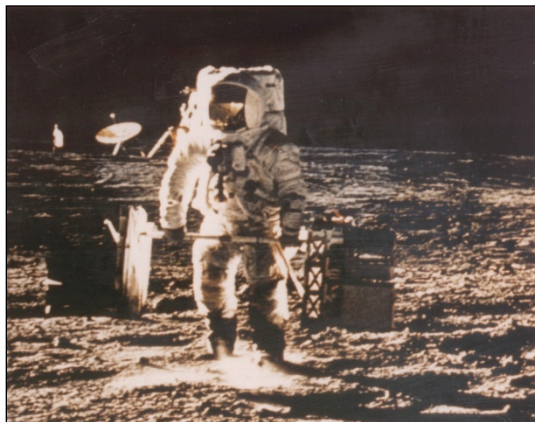
high efficiency (25-30%)
under development



Nuclear Thermal Propulsion Technology for NASA



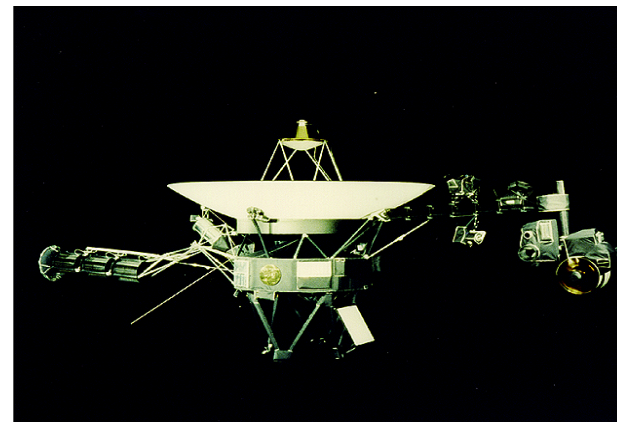
Successful Missions



Apollo (1969 - 1972)



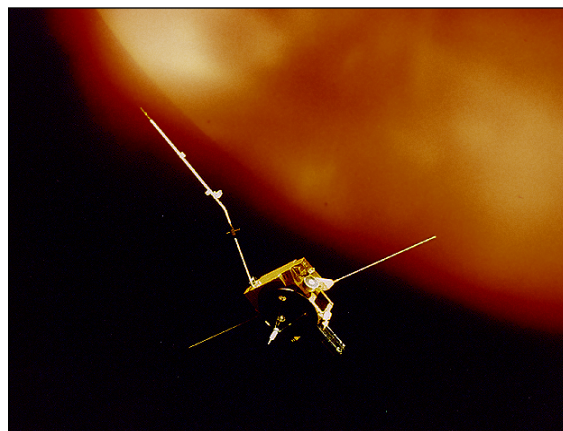
Pioneer 10 (1972)



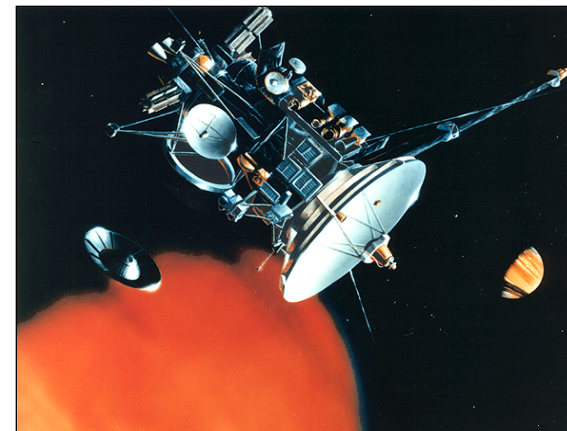
Voyager (1977)



Galileo (1989)

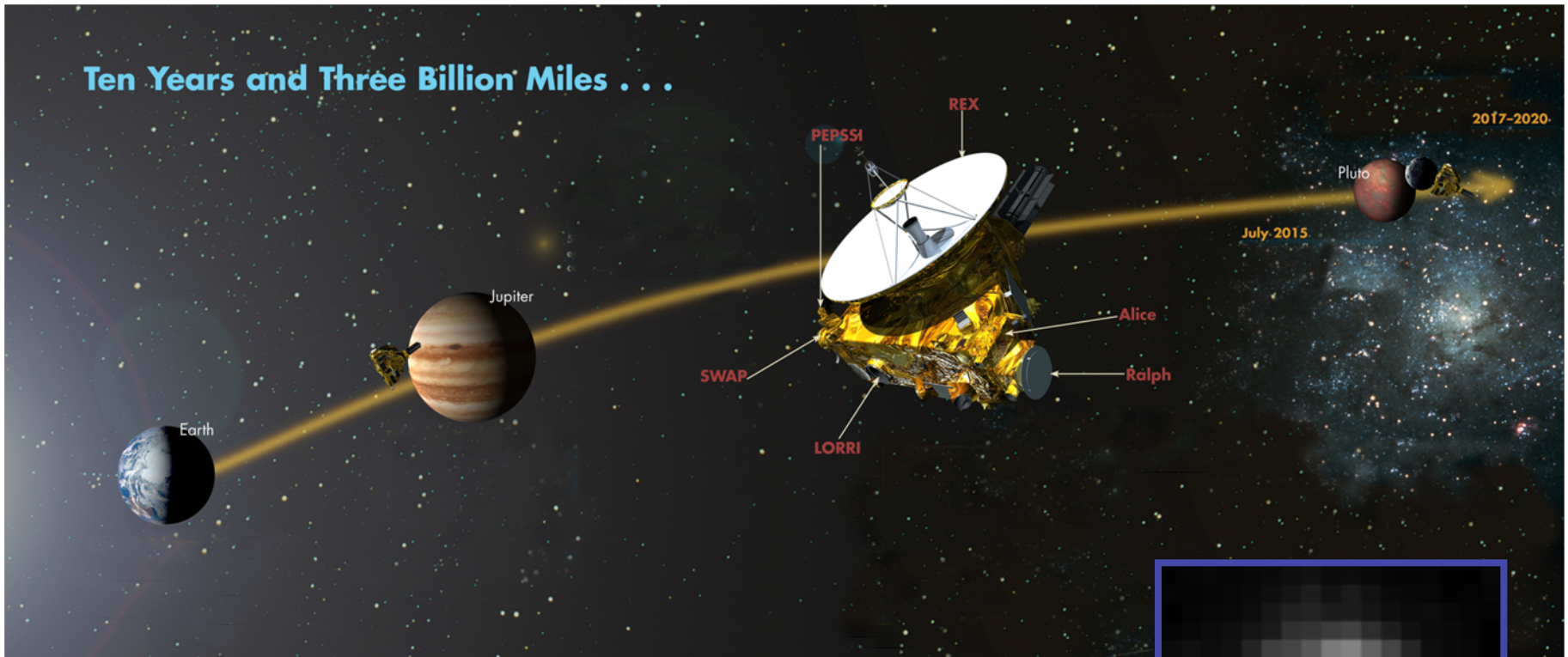


Ulysses (1990)

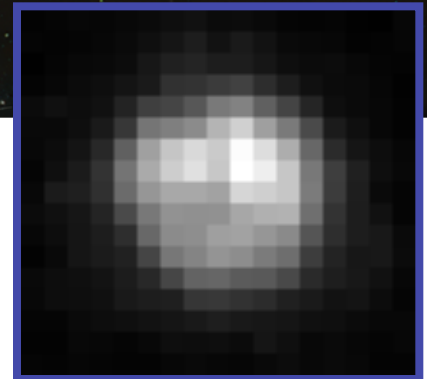


Cassini (1997)

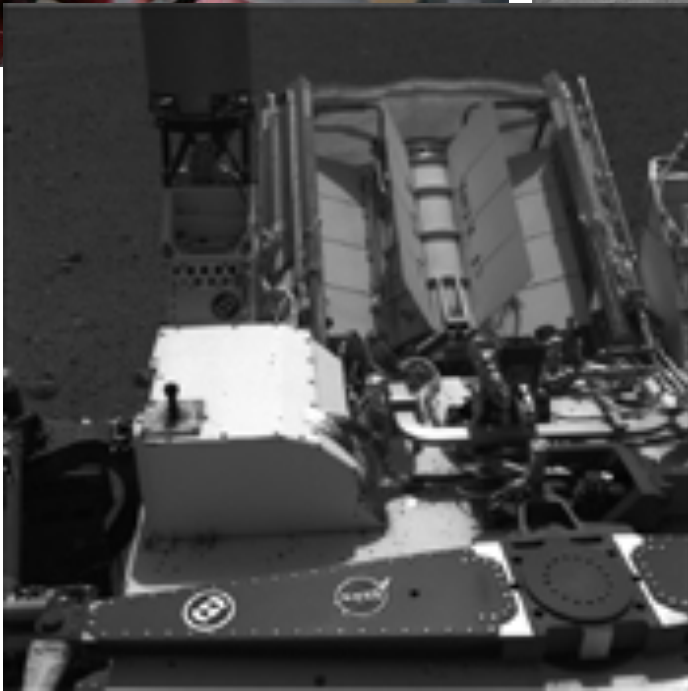
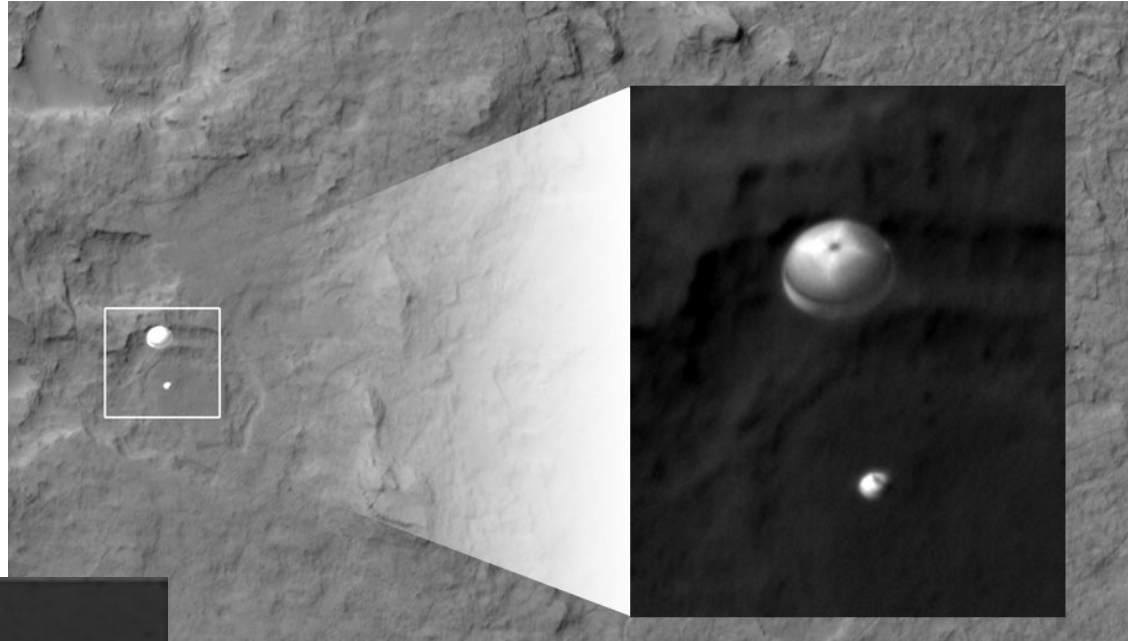
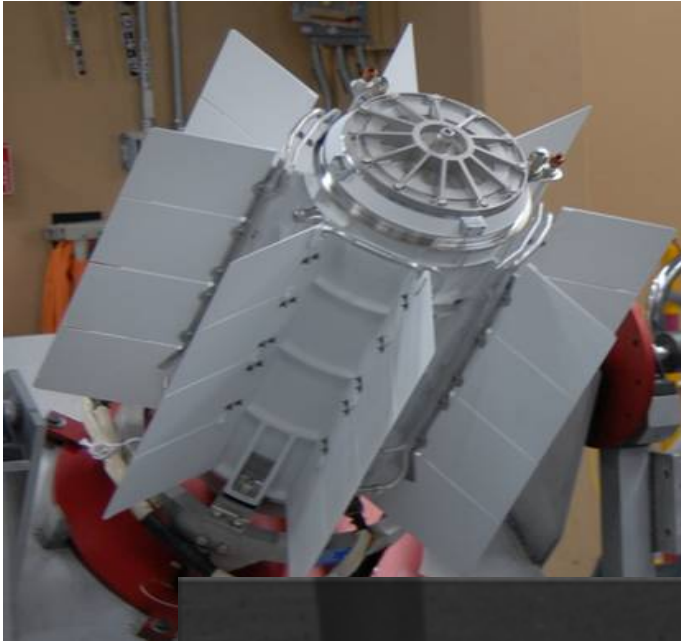
New Horizons – Pluto



Pluto at best Hubble
resolution at time of
launch



Mars Science Laboratory – Landed August 6!!



Key Components and Safety Features

■ Pu-238 fuel (generates decay heat)

- Alpha-emitter, 87-year half life
- High melting temperature (2,400°C / 4,352°F)
- Fractures into largely non-respirable chunks upon impact
- Highly insoluble in water

■ Cladding (encases the fuel)

- Fuel containment (normal operations or accidents)
- High melting point -- thermal protection (2,454°C / 4,450°F)
- Ductile -- impact protection

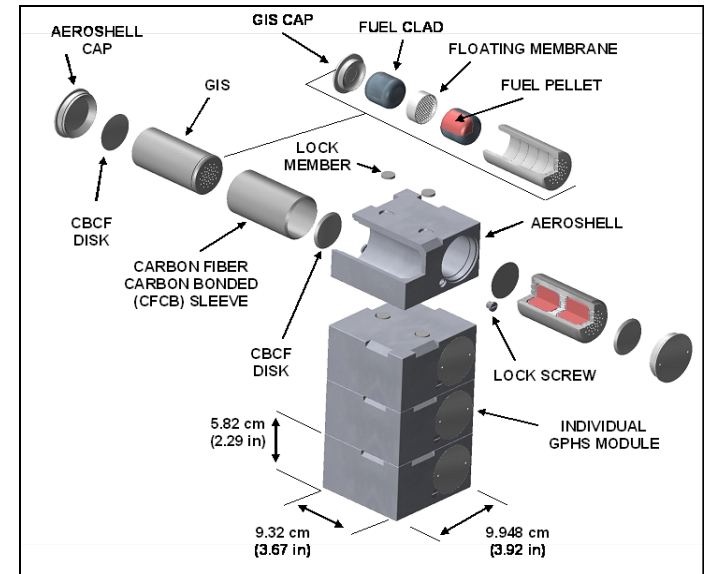
■ Graphite heat source (protects fuel & cladding)

- Impact shell -- impact protection
- Insulator -- protect clad during reentry
- Aeroshell -- prevent burnup during reentry

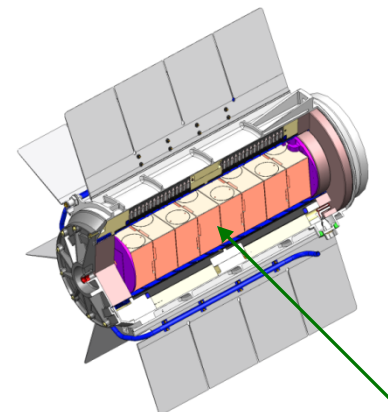
■ Converter (converts heat to electricity)

- Designed to release individual aeroshell modules in cases of inadvertent reentry (minimizes terminal velocity)

■ Radiator (rejects excess heat)



General Purpose Heat Source Module

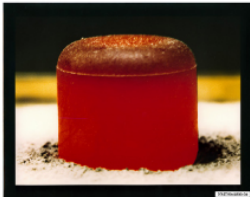


General Purpose Heat Source

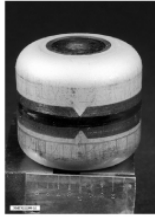
Multi-Mission Radioisotope Thermoelectric Generator

RPS Process Flow and Responsibilities

Plutonium Oxide (PuO_2) Fuel Pellet Production
LANL



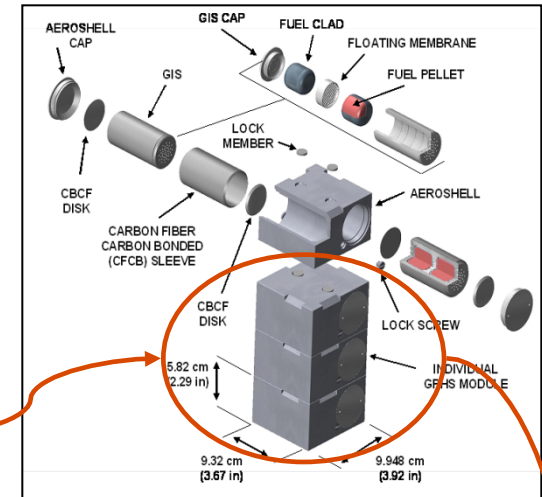
Fuel Pellet Encapsulation
LANL



Iridium Component Fabrication
ORNL



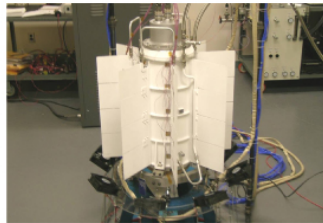
General Purpose Heat Source Module Assembly
INL



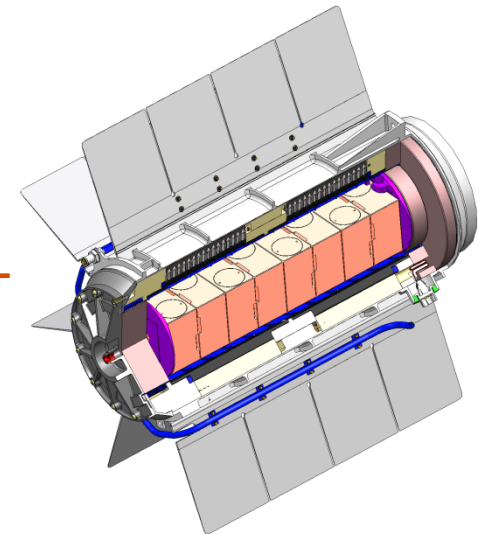
General Purpose Heat Source Module

RPS Assembly and Testing
INL

Generator Design Architect/System Integration Contractor (DA/SIC)



RPS Shipment to KSC
INL





■ Enhanced safety performance – contain nuclear materials under accident conditions

- Materials selection – ceramic fuel, cladding, aeroshell, system structural components
- Product and component characteristics

■ Improved system performance

- Power output and efficiency - power conversion, mass
- Reliability – mission duration, operating environments
- Other design goals – flexibility to meet variety of mission needs



■ Manufacturing processes

- Enhanced worker safety
- Fewer defects
- Reduced waste generation



Innovative Heat Source Fuel Forms

- **Providing ceramic plutonium-238 oxide heat source that meets specifications on time while assuring personnel safety**
 - Pu-238 purification and encapsulation process provides a radiation dose to laboratory workers that is tightly controlled
 - Current ceramic heat source production method dates back over decades and results in relatively large (>20%) failure rate of the green and sintered ceramic fuel source during the production processing
- **Seeking improvements to manufacturability and to material properties that could lead to:**
 - Improved safety performance of product
 - Improved production efficiency
 - Enhanced personnel safety



Workscope Description

- **Proposals are sought for innovative methods of manufacturing ceramic Pu-238 heat sources**
- **Devise a new method of preparation of the materials to be used for forming the ceramic plutonium oxide fuel which will lead to fuel that exhibits more robust mechanical properties**
- **Ceramic product should:**
 - Conform to existing geometry and heat output of current designs and lead to enhanced safety performance
 - Be compatible with the current iridium alloy used in the encapsulation process
- **Emphasis on reliable processing parameters and enhanced personnel safety**
- **Process should be cognizant of the existing safety verification testing basis**