



U.S. DEPARTMENT OF  
**ENERGY**

**Nuclear Energy**

## **Nuclear Technology Research and Development**



Material  
Recovery &  
Waste Form  
Development

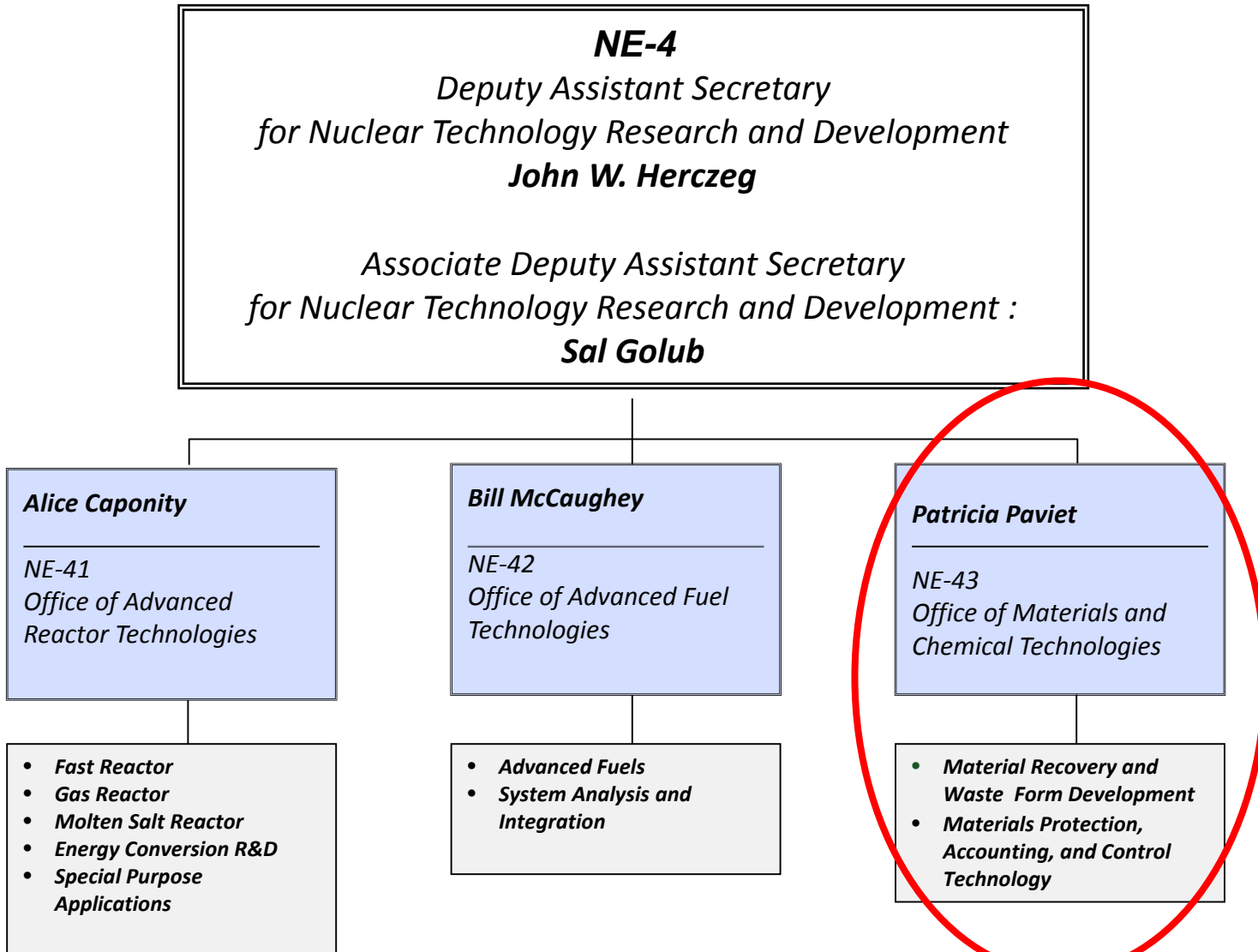
## **Material Recovery and Waste Form Development Campaign**

**Patricia Paviet, Director, Office of Materials and  
Chemical Technologies**

**NEUP Webinar  
August 10, 2018**

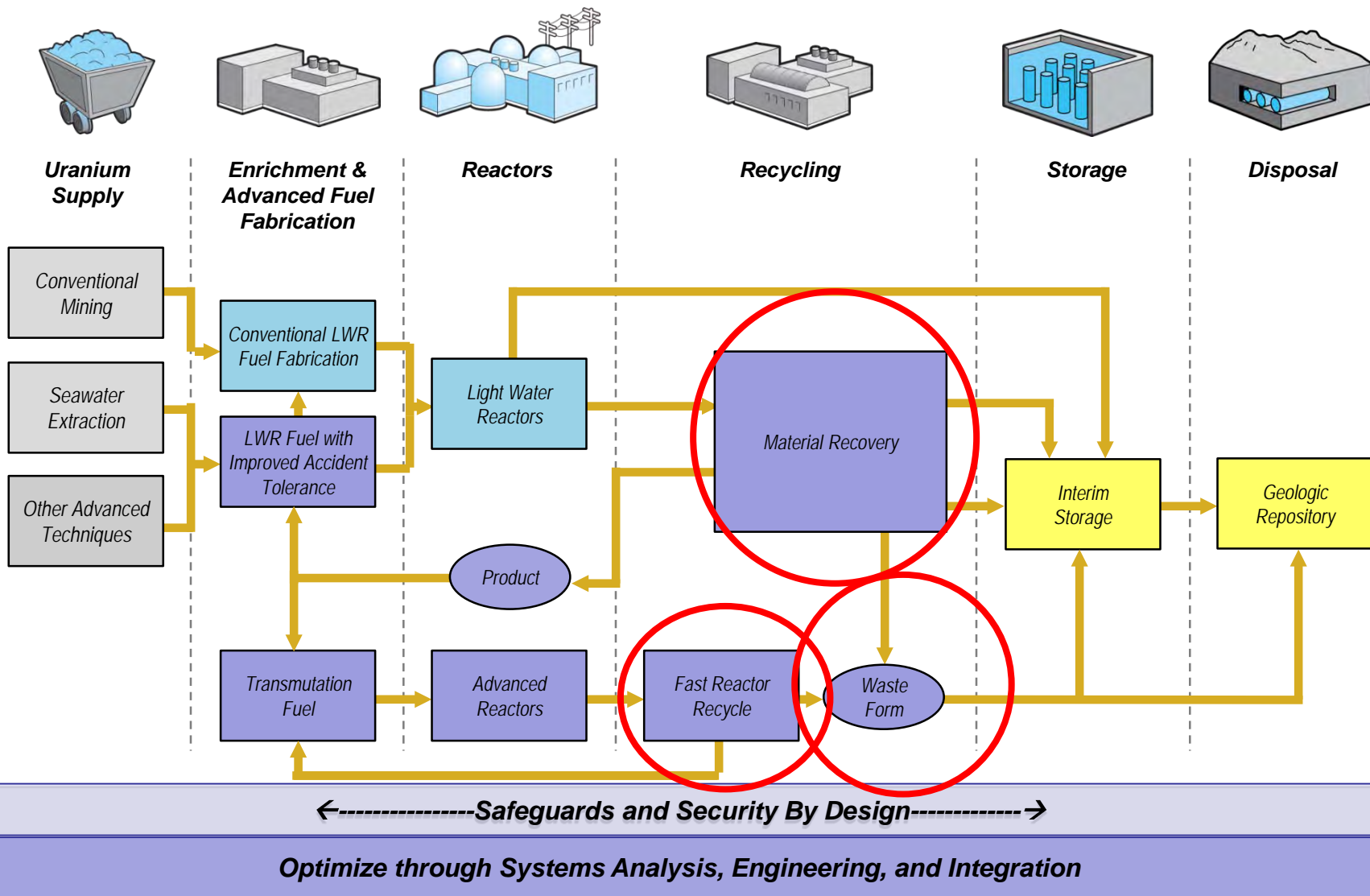


# NE-4 Organization Structure





# Nuclear Technology Research & Development





# Material Recovery and Waste Form Development Campaign Objectives

- Develop advanced fuel cycle separation and waste management technologies that improve current fuel cycle performance and enable a sustainable fuel cycle, with minimal processing, waste generation, and potential for material diversion
  - A key objective is to establish collaborative research programs that ***maintain US fuel cycle expertise*** and ***provide the next generation of scientists*** for nuclear science and research that are critical to implementing long term nuclear energy and waste management strategies
  - The expertise and capabilities fostered under the MRWDF campaign have been ***recognized throughout the US and internationally for their excellence and leadership***

*Maintaining  
Recycling Technology  
Expertise*

*Keeping the options open*



# Objectives of Major R&D Areas

## Nuclear Energy

### *Sigma Team for Advanced Actinide Recovery (STAAR)*

- *Enabling technology for TRU recycle options from LWR fuel*
- *Develop cost effective technology ready for deployment*

### *Off-gas Sigma Team*

- *Enabling technology for any recycle option*
- *Develop cost effective technology ready for deployment*

### *Advanced Waste Forms and Characterization*

- *Enable broader range of disposal options with higher performance waste forms*
- *Develop cost effective technology ready for deployment*

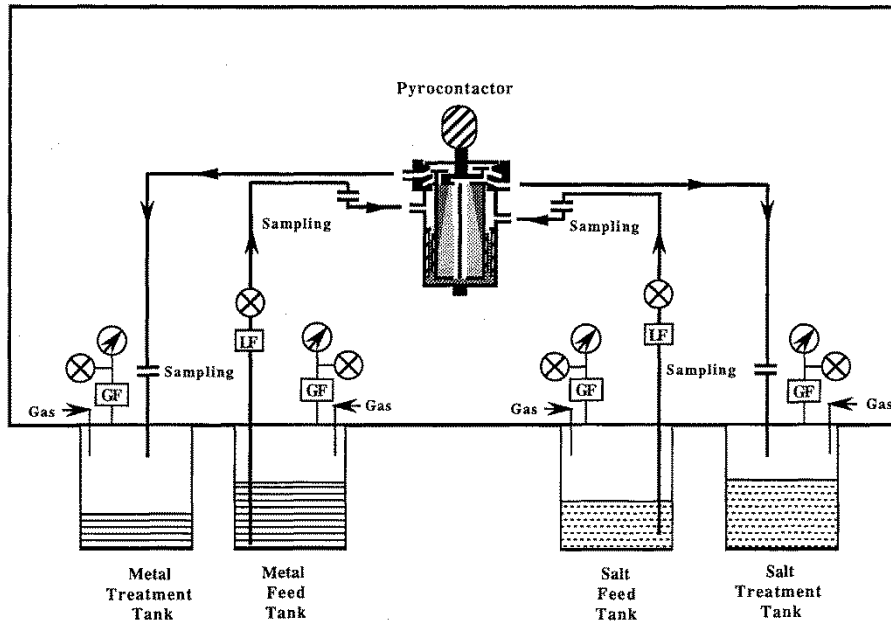
### *Electrochemical Processing*

- *Develop and demonstrate deployable and sustainable technology for fast reactor fuel recycling*



# FC-1.1: ELECTROCHEMICAL SEPARATIONS (Federal POC – Stephen Kung & Technical POC – Mark Williamson)

- Develop innovative fission product recovery technologies to enable salt recycle thus minimizing high-level waste production and potentially reducing fuel cycle costs
  - Proposal should address the chemical basis for the recovery process, fission product elements targeted by the process, expected recovery efficiencies, final form of fission product elements for encapsulation in waste forms, and waste generation estimates



*Processes could employ electrochemical, reductive extraction or other techniques to recover fission product elements, present as chlorides in the electrolyte salt, in a form suitable for encapsulation in robust waste forms.*



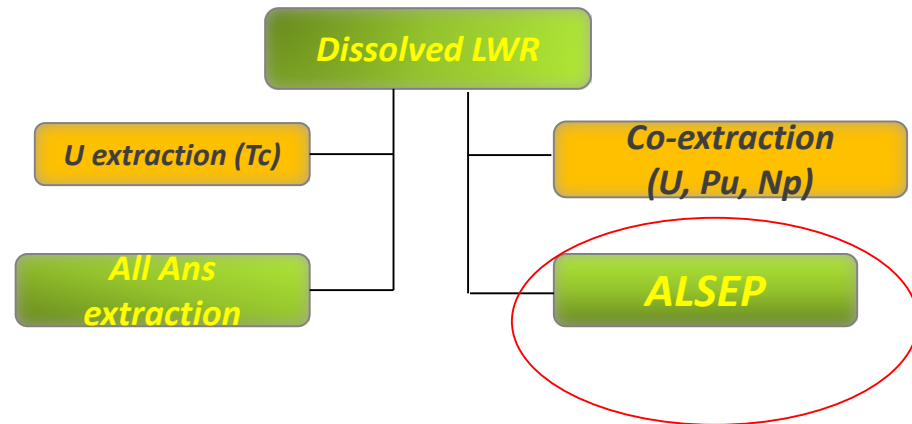
# FC-1.2: MATERIALS RECOVERY (Federal POC – Jim Bresee & Technical POC – Terry Todd)

## ■ Solvent Extraction Chemistry and Radiation Chemistry

Investigation of the stability of the Actinides/Lanthanides Separation Process (ALSEP) and other actinide solvent extraction systems to chemical and radiolytic degradation.

**Information is needed on degradation pathways and product species.**

**Concepts for solvent cleanup should be developed based on the resulting insights.**



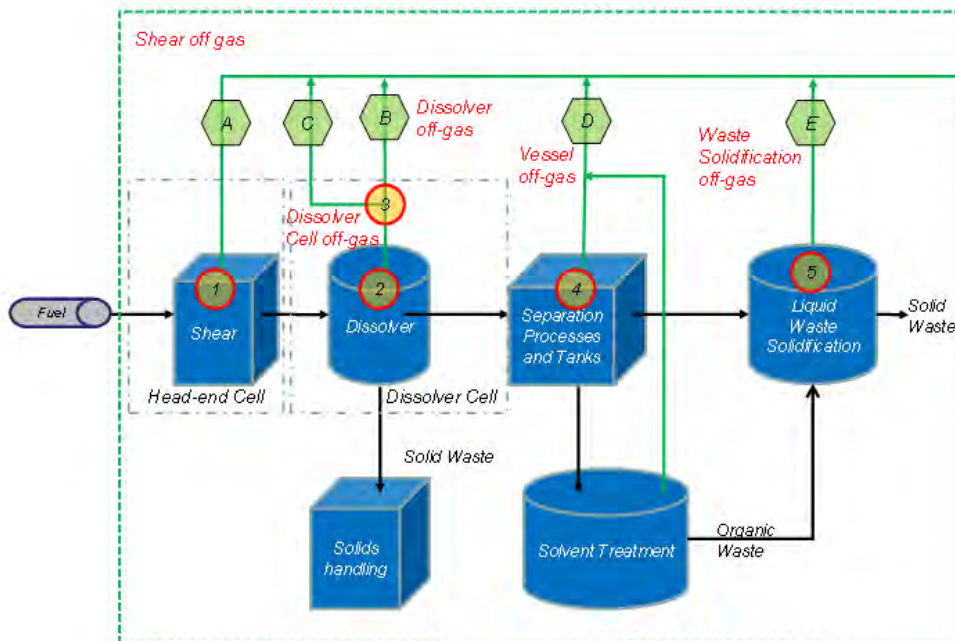
Development of advanced recycling technologies



# FC-1.3: ADVANCED WASTE FORMS (Federal POC – Kimberly Gray & Technical POC – John Vienna)

## ■ Iodine Capture from Vessel Off-Gas Streams

The capture of iodine from vessel off-gas streams (VOG) is a high priority research area. It is estimated that only 1 to 6 % of the total iodine is found in this stream. However, capture of 99.9+% of this iodine is required to achieve the overall plant iodine abatement requirements. This capture is complicated by three factors: 1) The iodine concentration is 100 to 1000 times more dilute than in the dissolver off-gas stream (DOG), resulting in VOG iodine concentrations between 5 and 100 ppb. 2) The VOG gas stream is ~10 times the volume of the DOG resulting in the need for larger equipment. 3) The primary form of the iodine in the VOG is a mixture of organic iodine species



Off-gas pathways in recycling facility

Stack

Proposals are sought to determine the reaction pathways and kinetics for the adsorption of iodine on a silver-containing sorbent over the range of anticipated organic iodide compounds (C1 [methyl-iodide] to C12 [iodo-dodecane]).

The effects of temperature and associated VOG constituents on the reaction pathways and rates should also be determined.



# FC-1.3: ADVANCED WASTE FORMS (Federal POC – Kimberly Gray & Technical POC – John Vienna)

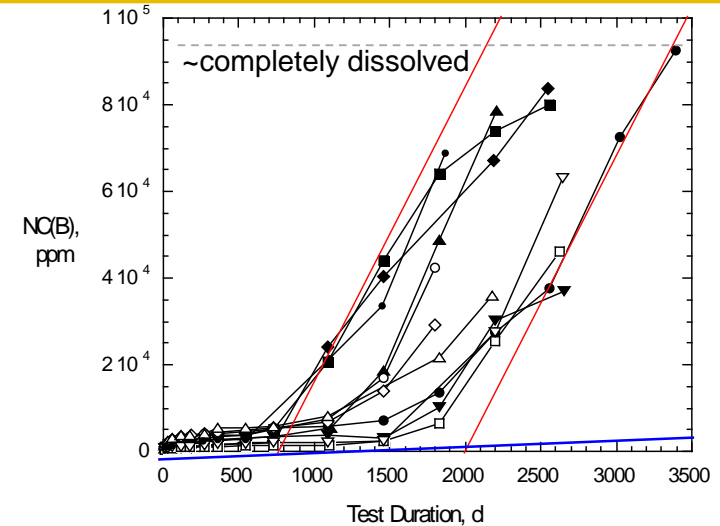
## ■ Zeolite Formation Thermodynamics and Kinetics

The nucleation and growth of zeolite secondary phases during borosilicate waste glass degradation is believed to couple with the dissolution kinetics of the glass and increase the dissolution rate under certain conditions.

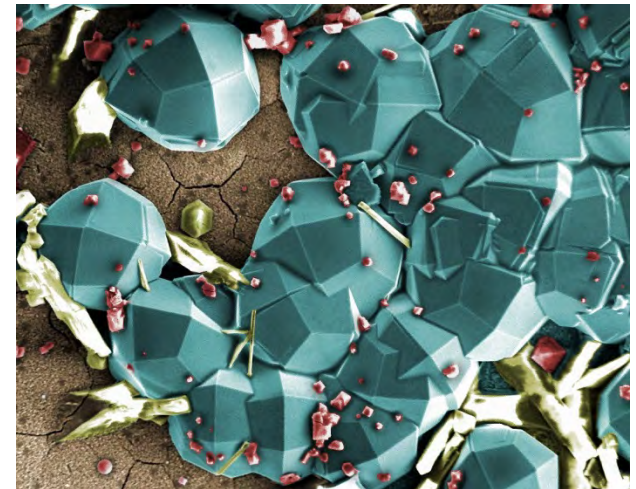
Identifying solution conditions conducive to the formation of rate-affecting phases will allow the long-term behavior of borosilicate waste glasses to be modeled more accurately.

Threshold concentrations required to generate zeolites must be determined to support modeling behavior over temperature ranges of 25 to 90 °C and pH 8 to 13.

**Proposals are sought to determine the composition/temperature/pH boundaries for the formation of alumino-silicate zeolites that have been identified to impact borosilicate waste glass corrosion rate and to determine the rates of precipitation as functions of the same parameters.**



*Glass corrosion with acceleration, Ebert & Jerden, 2016. FCRD-MRWFD-2016-000296, ANL*



*SEM micrograph of analcime & other alteration products on corroded glass, Jiricka et al. JNCS 2001, 292 (1-3), 25-43*

# Summary

## Nuclear Energy

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- The NTR&D Programs are looking forward to partnering with universities to enhance their R&D portfolio and research capabilities
- This call is tailored to research topics that are well suited for university research
- The MRWFD program seeks university researchers who want to actively participate in the program and enhance interactions with national laboratory research staff
- The Material Recovery and Waste Form Development management team considers NEUP Principal Investigators to be an integral part of our research programs!
  - We encourage and actively seek close engagement with the campaigns





# Contact Information

## Nuclear Energy

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