

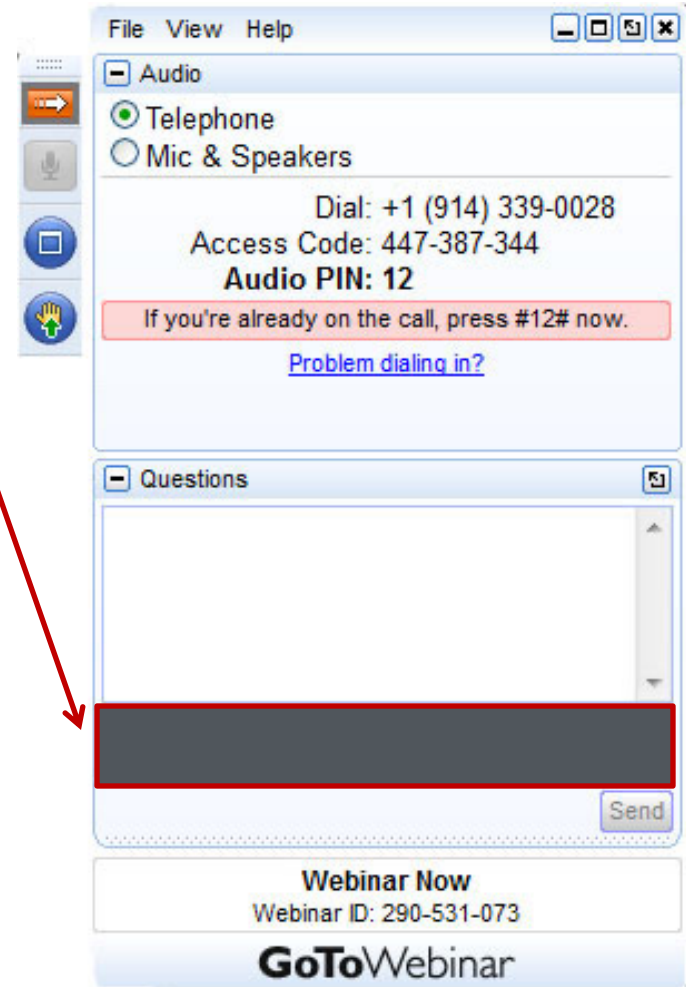


**Advanced Materials and
Manufacturing Technologies**

**Dirk Cairns-Gallimore
Office of Nuclear Energy**

How to Ask Questions During This Webinar

- ❑ Submit questions using the GoToWebinar software by typing in the Webinar ID field.
- ❑ Questions that do not get answered during the allotted time will be answered and posted on www.NEUP.gov.
- ❑ Specific questions on individual eligibility or workscope detail should be addressed offline.



Background

- In the FY21 appropriations, Congress provided funding for a "new program to strengthen the pipeline of new materials that can make the current fleet, as well as new advanced reactors, more resilient and economically competitive."
- The U.S. Department of Energy's Office of Reactor Fleet and Advanced Reactor Deployment is working to establish the new program, Advanced Materials and Manufacturing Technologies (AMMT).
- The plan is to achieve this through integration and coordination of existing programs and continued collaboration with the best expertise in government and our partners.
- The challenge is to align these material's design, modeling and simulation, manufacturing, and demonstration R&D efforts towards focused goal driven processes and products whose end uses are adapted to market conditions.

Datapoints that help define the program

- The AMMT program is merged from three other existing programs
 - Advanced Methods for Manufacturing (AMM)
 - Nuclear Materials Discovery and Qualification Initiative (NMDQi)
 - Transformational Challenge Reactor (TCR)
- This program is intended to address the whole lifecycle for materials, including:
 - Design
 - Material
 - Manufacturing and creation
 - Validation, verification, and testing
 - Performance requirements
 - Certification, acceptance, and qualification
 - Supply chain and sustainment

- **Programmatic Goals**

- Strengthen the pipeline of new materials that can make advanced reactors and the current fleet more resilient and economically competitive
- Establish a wholistic understanding of materials and supply chain needs and priorities, to deploy and maintain reactors and determine priorities of various materials programs
- Increase collaboration among all stakeholders, driving an iterative process of development, implementation, and acceptance of advanced technologies

- **Defining Success**

- Deployment of domestic economically viable technology as well as the scientific and engineering expertise to support its use.
- Ensure solution options that support the current fleet and new advanced reactor technologies.

Initiated Activities

- **Data Collection**

- Requested information on materials, manufacturing, and infrastructure from industry
- Initial Literature reviews
- Functioned to:
 - Ensure that DOE had an up to date understanding of current industry efforts
 - Make sure that future proposed work maximizes support across the stakeholders with limited or no duplication of activities.
 - Provide data to help prioritize research and investments

- **Upcoming qualification workshop hosted by EPRI/NEI/GAIN**

- On August 24-25, 2021
- The purpose of the workshop is to begin to develop an integrated approach to the AMMT qualification processes for materials and components and identify current challenges.
- More information at:
<https://gain.inl.gov/SitePages/AMMQualificationWorkshop2021.aspx>

CT-3.1: Multi-Material Systems

Federal POC – Dirk Cairns-Gallimore

Technical POC – Isabella Van Rooyen

Eligible to Lead: **Universities Only**

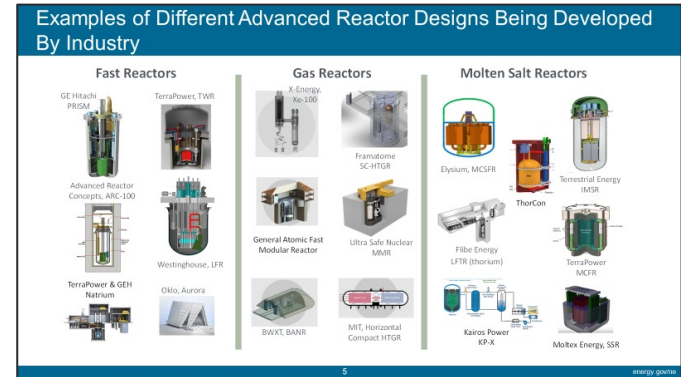
Up to 2 years and \$500,000

Background:

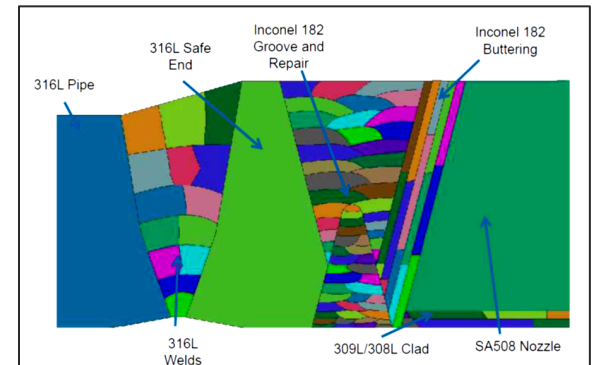
- Economic demand of new advanced reactor technologies under diverse and extreme environments
 - Expanded application envelope of material and product systems from current qualified material portfolio and manufacturing processes.
- Need flexibility in material systems for multiple reactor systems
 - no single material can satisfy comprehensively
 - results in long development processes, or multiple material systems to be developed

Possible Solutions:

- To enhance economics and robustness of designs:
 - Multiple cladding and coating technologies for specific reactor systems
 - Minimizing mechanical transitions or weldments of dissimilar materials
 - Minimize the complexity and number of manufacturing and assembly operations
 - Functional graded materials considered for multiple surface functions as environmental and thermal barriers



[Courtesy: Dr Sam Sham]



[Courtesy: Dr Xiaoyuan Lou (Auburn University)
Award Number: DE-NE0008996]

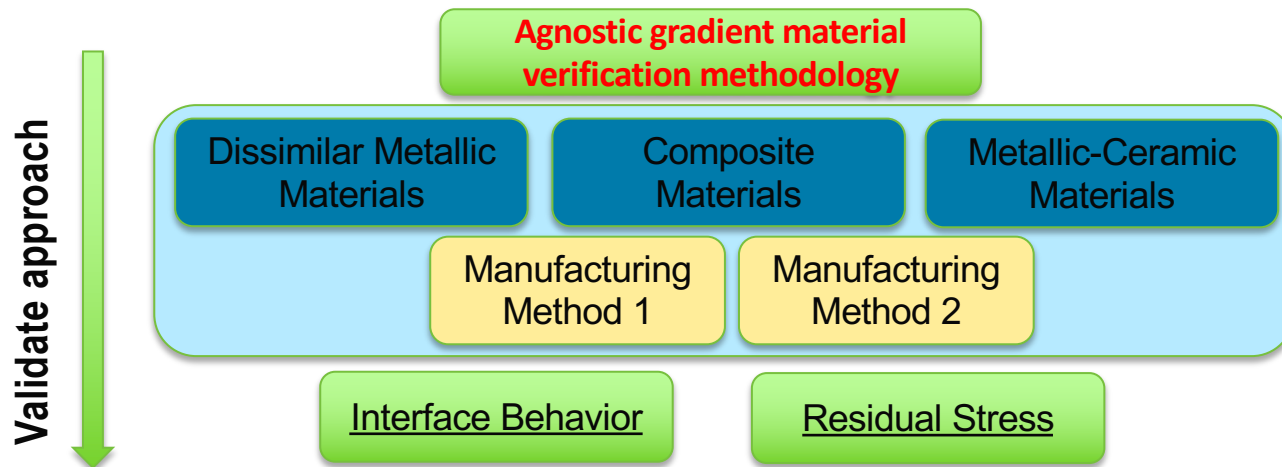
CT-3.1: Multi-Material Systems

Proposal Request:

- Seeking an **integrated approach** for an **agnostic gradient material verification methodology** in terms of interface and residual stress requirements.

Required:

- Include a substantive gap-analysis on earlier research and current standards, modeling and simulation activities, the use of digital twins, accelerated testing and characterization for proof of concepts.
- Detailed justification for the material and manufacturing process choices that will be used for the proof-of-concept research.
- Industry Partnership:** This research is aiming to aid the deployment of advanced reactor technology in the foreseeing future.



CT-3.2: Advanced Creep Mechanisms

Federal POC – Dirk Cairns-Gallimore

Technical POC – Robert Roach

Eligible to Lead: **Universities Only**

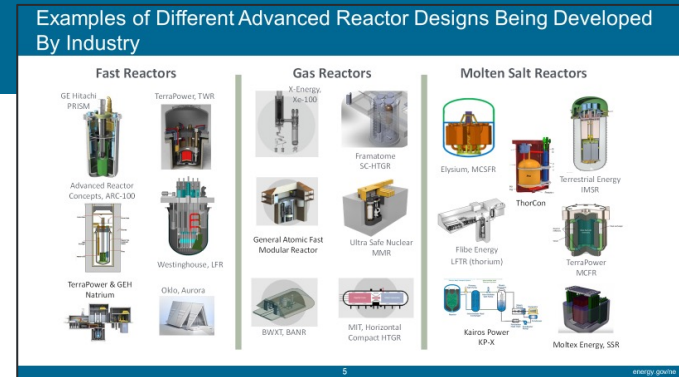
Up to 2 years and \$500,000

Background:

- Deployment of advanced reactor concepts requires materials that can withstand extreme environments.
 - Innovations in radiation, high temperatures, and non-aqueous corrosion.
 - Innovative materials design, manufacture, and testing is required to accelerate the development and qualification of materials.
- A new approach to the nuclear material design cycle is desired.
 - Focuses on transformational materials design, advanced additive manufacturing, and accelerated materials testing
 - Develops novel approaches to assess time-dependent phenomena relevant to reactor licensing and operation on a reduced timeline such that it accelerates test results

Proposal Request:

- Modeling, simulation, and/or machine learning methodology for clarifying creep mechanisms to overcome the traditional surface-to-bulk constraints limiting sample specimen sizes and to interpret experimental data
- Methods developed by proposals, e.g., characterization techniques, should be ones that can be deployed in irradiation environments such as hot cells



[Courtesy: Dr Sam Sham]

CT-3.3: High Throughput Testing for Advanced Manufactured Materials

Federal POC – Dirk Cairns-Gallimore

Technical POC – Ben Betzler

Eligible to Lead: **Universities Only**

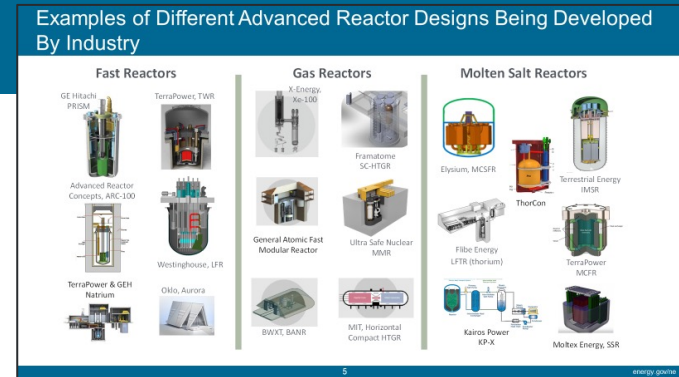
Up to 2 years and \$500,000

Background:

- Additive manufacturing techniques can yield large amounts of location-specific in situ data that are stored in a digital thread for a given part or component.
- A corresponding manufacturing digital platform uses artificial intelligence techniques to establish links between characteristics within these digital threads and post-manufacturing testing datasets.
- Generating testing data for a variety of material properties is critical for developing and demonstrating a digital platform informed approach to component certification.

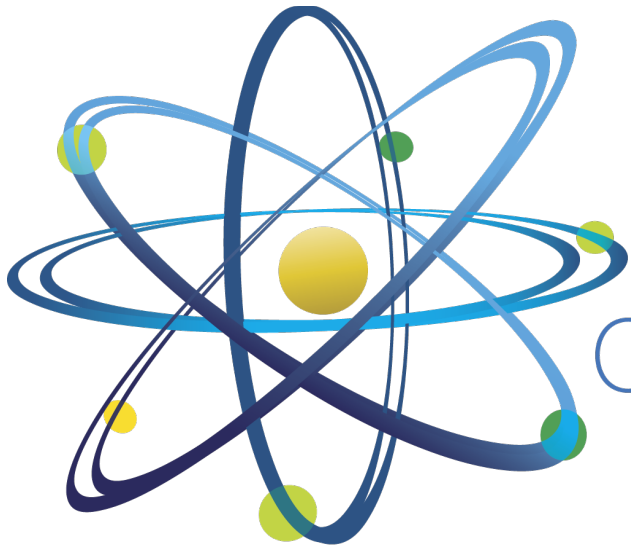
Proposal Request:

- This call focuses on the development and application of novel high throughput thermophysical or mechanical property testing techniques that can yield spatial data with at least 1 mm resolution for additive manufactured builds.
- Proposals should include detailed description of the proposed measurement technique(s) and the methods to store and track spatially resolved data.
- The choice of material and additive manufacturing process should be appropriately justified.



[Courtesy: Dr Sam Sham]

Questions?



Clean. **Reliable. Nuclear.**